



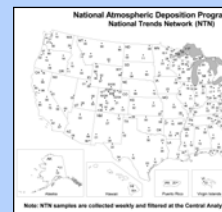
Acknowledgments:

We gratefully acknowledge Pam Bedient for secretarial support and Nicole Samson for photography.

Optimization and Preparation of Precipitation Analyses



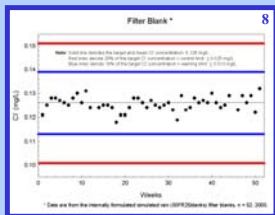
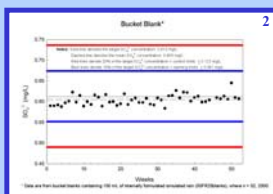
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Sample Collection and Preparation

Collection Procedures:

- Inspect and check each shipment of collection vessels (bags, buckets, and bottles). Document any damage.
- Use clean collection vessels used and reused in the laboratory.
- Wash clean sample vials to eliminate contamination.
- Use deionized water that is 17.5 megohms/cm or higher for all reagents and standards.
- Prevent contamination from direct hand contact with vials, standards, sample containers, and vials.
- Establish a work zone for pouring samples and rinsing dilutions.
- Use filtration or refrigeration to slow down the degradation of samples.
- Check and monitor all filters used for sample preparation for contamination.



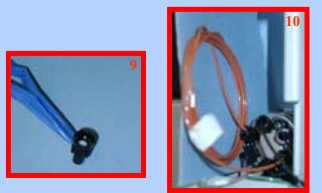
Equipment Optimization, Preparation, and Monitoring

These procedures are used to achieve and maintain high quality results and proper equipment operation:

- Filter all samples to avoid plugging sample lines and extend life of precolumn.
- Use a 250 µL loop for lower detection limits.
- Start each run with calibration standards, and include a second set of standards in the run to be used if recalibration is necessary.
- Use a quadratic curve fit and area counts under the curve to calculate concentration values requiring correlation coefficients of ≥ 0.999 (r^2 values).
- Establish Method Detection Limits (MDLs), confirm periodically, and reestablish yearly. (Fed. Reg., Vol. 49, No. 209, App. B to Part 136)
- Purchase primary standards yearly. Analyze against old primary standards and an external standard or quality control solution.
- Make secondary standards every two weeks.
- Monitor equipment for correct operation.
- Monitor and document eluent and system pressure to help isolate problems when and if they occur.
- Expedite large sample throughput with use of a Laboratory Information Management System (LIMS).

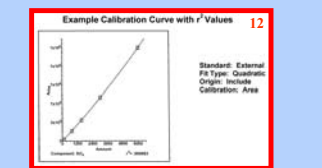
Schedule maintenance and replacement of consumables:

- Schedule column, suppressor, and tubing replacement to avoid problems before they happen.
- Replace anion guard column at least every six months.
- Replace analytical column and anion suppressor at least every year.
- Replace sample tubing yearly and other tubing and consumables as needed.
- Keep manufacturers recommended maintenance schedules (i.e. pump maintenance and cell calibration).



Example Schedule

Line	Sample Type	Line	Standard	Line	Sample Type
1	Blank	25	PRECISION	46	NA1255W
2	Blank	26	PRECISION	47	NA1255W
3	Blank	27	PRECISION	48	NA1255W
4	Blank	28	PRECISION	49	NA1255W
5	Blank	29	PRECISION	50	NA1255W
6	Blank	30	PRECISION	51	NA1255W
7	Blank	31	PRECISION	52	NA1255W
8	PRECISION	32	NA1255W	53	2nd
9	PRECISION	33	NA1255W	54	7th
10	PRECISION	34	NA1255W	55	12th
11	NA1255W	35	NA1255W	56	Standards
12	NA1255W	36	NA1255W	57	NA1255W
13	NA1255W	37	PRECISION	58	PRECISION
14	NA1255W	38	PRECISION	59	PRECISION
15	NA1255W	39	PRECISION	60	PRECISION
16	NA1255W	40	PRECISION	61	PRECISION
17	NA1255W	41	PRECISION	62	PRECISION
18	NA1255W	42	PRECISION	63	PRECISION
19	NA1255W	43	PRECISION	64	PRECISION
20	NA1255W	44	PRECISION	65	PRECISION
21	NA1255W	45	PRECISION	66	PRECISION



METHOD DETECTION LIMITS (MDL) FOR THE ION CHROMATOGRAPH

An	Min	Max	Standard	Method	Minimum	Maximum	n
CL	0.001	0.001	0.010	0.004	0.006	0.009	26
NO ₃	0.003	0.004	0.010	0.004	0.006	0.009	26
SO ₄	0.006	0.009	0.020	0.008	0.006	0.010	26
NO ₂	0.006	0.009	0.020	0.003	0.007	0.010	26

Note: The undiluted SO₄ concentration was above the highest SO₄ standard 6.00 ppm. The sample was diluted 1:4. The Cl⁻ and NO₃⁻ concentrations are compared in a check of the dilution. The SO₄²⁻ values are quite different and show that extrapolating this quadratic curve will give you lower values than using values from a diluted sample that is in your standard working range.

Quality Control

The Central Analytical Laboratory (CAL) has a multilevel program that includes Analyst, Lab Management, and External Quality Control (QC). Analyst QC will be covered in this Poster.

Analysts Quality Control

- Check all chromatograms for proper peak shape and separation.
- Repeat samples with problem chromatograms.
- Analyze Quality Control Standard (QCS) solutions and the highest and lowest standards at least every 12 samples.
- Monitor system trends over time using control charts in order to take corrective actions before warning limits are exceeded.
- Compare diluted concentrations with undiluted concentrations.
- Reanalyze samples if values do not meet network standards and establish a random reanalysis system.
- Analyze a DI blank after each set of calibration standards to monitor the DI water and system contamination.

Corrective actions:

- Reanalyze the first QCS after the calibration standards, if they are out of control.
- Recalibrate instrument, if first QCS solutions are still out of control.
- Isolate problem and correct, then recalibrate, if first QCS solutions continue to be out of control.
- Reanalyze the corresponding samples, if QCS solutions are out of control during analyses and recalibration does not help.

Dilution Accuracy

Ion	Sample ID NV3741SW	Undiluted Concentrations	Diluted Concentrations
Cl ⁻		0.332	0.335
NO ₃ ⁻		4.826	4.806
SO ₄ ²⁻		9.293	10.085

Note: The undiluted SO₄²⁻ concentration was above the highest SO₄²⁻ standard 6.00 ppm. The sample was diluted 1:4. The Cl⁻ and NO₃⁻ concentrations are compared in a check of the dilution. The SO₄²⁻ values are quite different and show that extrapolating this quadratic curve will give you lower values than using values from a diluted sample that is in your standard working range.

